

CERTIFICATE

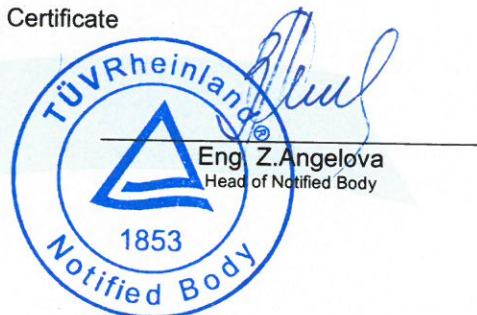
Conformity of the Factory Production Control

1853-CPR-054

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product:	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use:	for load-bearing structures in all types of buildings
CE – marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer:	Damiana 2001 EOOD 6000 Stara Zagora, Kolio Ganchev distr., Bulgaria
Manufacturing plant:	Damiana 2001 EOOD 6000 Stara Zagora, Kolio Ganchev distr., Bulgaria
Confirmation:	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue:	10.05.2016
Next surveillance audit:	09.05.2021
Period of validity:	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Attachments:	Attachment 1 – Welding Certificate
Place and date of issue:	Sofia, 06.07.2020

Notified Body for Construction Products ID No.1853
TÜV Rheinland Bulgaria Ltd.
23A, Dragan Tsankov Blvd.
1113 Sofia, Bulgaria
Tel.: +359 2 987 90 87; email:industry@bg.tuv.com



Welding Certificate

1853-CPR-054

This Welding Certificate represents an Annex to the Certificate of conformity of the factory production control No: 1853-CPR-054

Manufacturer: Damiana 2001 EOOD
6000 Stara Zagora, Kolio Ganchev distr.,
Bulgaria

Manufacturing plant: Damiana 2001 EOOD
6000 Stara Zagora, Kolio Ganchev distr.,
Bulgaria

Standard: EN 1090-2:2018

Welding Process/es
(reference number according to
EN ISO 4063): 135 – MAG welding with solid wire electrode
111 – Manual metal arc welding
141 – TIG welding with solid filler material (wire/rod)

Base material
(strength class/ standard): Up to S355 according to EN 10025-2;
X5CrNi18 9 according to EN 10028-7

**Responsible Welding
Coordinator:** Dipl. Eng. Georgi Radnev, born on 17.11.1977, IWE
Title, Surname, Name, Qualification,
Date of birth

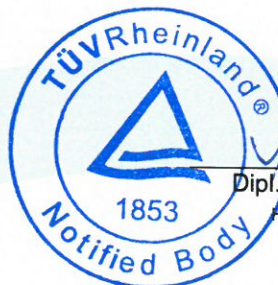
Confirmation: It is hereby certified that all technological processes for the
implementation and control of the welding works are
available

Validity start: 10.05.2016

Period of validity: 09.05.2021

Place and date of issue: Sofia, 06.07.2020

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Z. Angelova
Dipl. Eng. Z. Angelova
Head of Notified body